

Date: Friday, 9/29/2006 10:43:12 AM
User: Kim Johnston

Process Sheet

Split
88 06/12/07

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HI-STEP LEG ASSEMBLY
Job Number : 28791	
Estimate Number : 10355	
P.O. Number : N/A	Part Number : D2582
This Issue : 9/29/2006 S.O. No. : N/A	Drawing Number : D2582 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 27756	Material : <i>SLA</i>
Written By : <i>[Signature]</i>	Due Date : 10/10/2006 Qty: 10 Um: 20 Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:F Removed Manufacturing 05-11-07 JLM	
Est Rev:G Added part # to Sub 06-08-10 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	28791A	SPACER
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Comment: Sub-Component SPACER
D2280 B *29922A* *20 mx*

MF 07-01-02

2.0	28791B	STEP LEG
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Comment: Sub-Component STEP LEG
D2278 B *29846* *x 20 mx*

X

3.0	28791C	STEP SPACER
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Comment: Sub-Component STEP SPACER
D2322 B *28791C* *x 10 mx*

MF 07-01-02

4.0	28791D	STEP SPACER
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Comment: Sub-Component STEP SPACER
D2279 B *28791D* *x 10 mx*

MF 07-01-02

5.0	MS20470AD44	Rivet, Universal Head
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Comment: Qty.: 22.0000 Each(s)/Unit Total: 440.0000 Each(s)
Pick:

Qty Part Number	Description	Batch
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22 MS20470AD4-4	Rivet	<i>1102328</i> <i>x 220 mx</i>
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MF 07-01-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ FAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *LD* Date: 07/10/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 9/29/2006 10:43:12 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 28791

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5 Rivet M18491

x 40 mx

MF 07-01-02

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

MF 07-01-02

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/01/03 (10)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

PD 07-01-09 (10)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/01/09

Job Completion



07-01-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prd Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

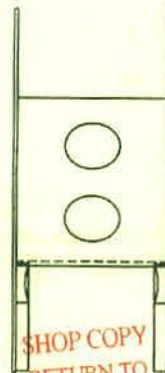
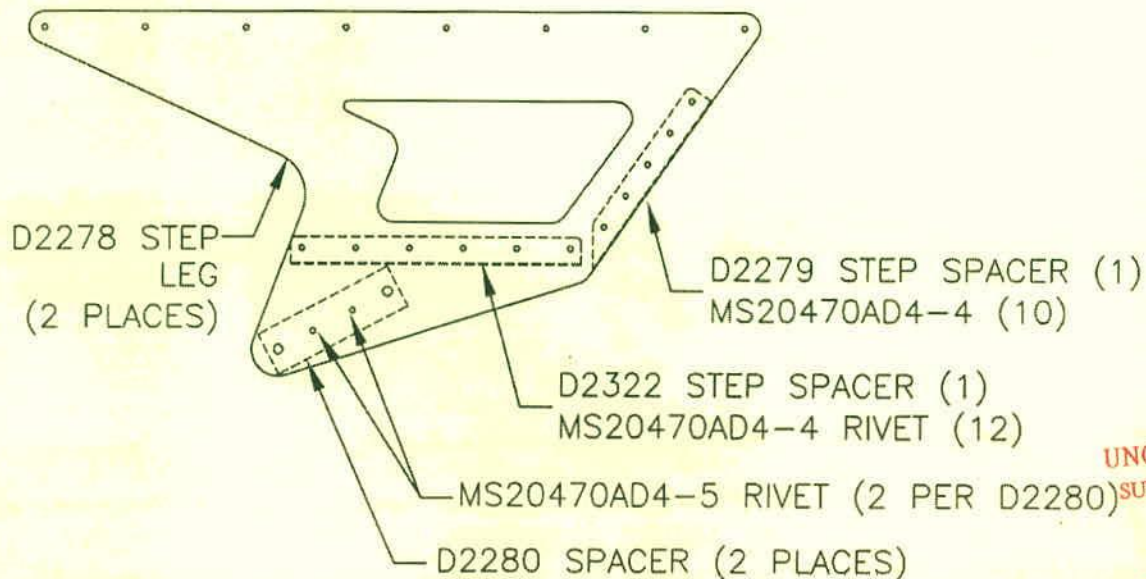
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2582	REV. A SHEET 1 OF 1
DATE 01.10.05		TITLE STEP LEG ASSEMBLY	SCALE 1:5
A	01.10.05	NEW ISSUE	

QTY	PART NUMBER	DESCRIPTION
2	D2278	STEP LEG
1	D2279	STEP SPACER
2	D2280	SPACER
1	D2322	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28791

D2582

RELEASED
01-10-16 *#*

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